



SCOTTY'S

REFRIGERATION INC.

Commercial & Industrial
www.scottysinc.ca

Service & Installation
1-888-323-3060

BRAZING PROCEDURES

- Identify possible flammable material (wire/gabels/insulat)
- Ensure working fire extinguisher is within 6' of work area at all times
- Hot work permits where applicable
- Welding blankets where required (roof top/cooler top/etc.)
- Proper lighting device used (no bic lighters/only strick)
- Proper eye protection (provided as needed by Scotty's)
- Welding mask (to reduce inhalation of brazing material – provided by Scotty's)
- Functional and maintained torches, hoses, and regulators
- Hand protection (gloves provided by Scotty's)
- Burn treatment – First Aid protocol training
- Phosgene masks for welding on old or live systems